

GMJ MACHINE COMPANY, INC.

October 2016

EQUIPMENT LIST

VERTICAL MACHINING CENTERS:

- 3 ea. Mazak-VCN 410B II, 30 Tool ATC, High Pressure TSC, 12,000 RPM, 4th Axis, 3D High Speed Control, XYZ = 30 X 16 X 24, 2008
- 1 ea. Mazak-VCN 510C-HS II, 30 Tool ATC, High Pressure TSC, 15,000 RPM, 4th Axis, 3D High Speed Control, XYZ = 42 X 20 X 26, 2008
- 1 ea. Mazak-Nexus-VCN410A, 30 Tool ATC, High Pressure TSC, 12,000 RPM, 4th Axis, XYZ = 22 x 16 x 24, 2005
- 1 ea. Mazak-VCN 510C50-2, 30 Tool ATC, High Pressure TSC, 6000 RPM 50 Taper Spindle, 4th Axis, 12” Rotary Table with Controlled Tail Support, Renishaw Tool and Part Probe, XYZ = 42 x 20 x 26, 2010
- 1 ea. Mazak VCN 510C, 30 Tool ATC, High Pressure TSC, 12000 RPM, 3D High Speed Control, Renishaw Tool and Part Probe, XYZ = 42 x 20 x 26, 2010
- 1 ea. HAAS VF2 SSYT, 25 Tool ATC, High pressure TSC, 12,000 RPM, 4th Axis, High Speed Machining Software, Renishaw Tool and Part Probe, XYZ= 30 x 20 x 20, 2015

HORIZONTAL MACHINING CENTERS:

- 1 ea. Mazak HCN 4000 II Horizontal Machining Center, 60 Tool ATC, 1000 PSI High Pressure TSC, 18000 RPM 45 HP Spindle, Pallet Changer, 4 Axis, 3D High Speed Control, Renishaw Tool and Part Probe, XYZ = 22 x 25 x 25, 2010
- 1 ea. Mazak HCN 4000 II Horizontal Machining Center, 80 Tool ATC, 1000 PSI High Pressure TSC, 18000 RPM 45 HP Spindle, Pallet Changer, 4 Axis, 3D High Speed Control, Renishaw Tool and Part Probe, XYZ = 22 x 25 x 25, 2010

ACCESSORY:

- 1 ea. SMW Pallet Changer

SOFTWARE:

- 4 ea. Mastercam 2017 Multi-Axis CAD/CAM System with Solids & CATIA Translator
- 1 ea. SolidWorks 2017 Standard

CNC TURNING:

- 1 ea. Haas SL-20T, Haas Bar Feeder, XZ = 12 x 22, 8" Chuck & 16 C Collet Chuck, 3500 RPM, 2002
- 1 ea. Haas ST 30Y Turning Center with Y axis and Milling Capability, 30HP 3400 RPM, Programmable Tail Stock, High Pressure Coolant, 10" Chuck, XYZ = 18" x 4 x 26", Tool Probe, 2011
- 1 ea. Mori Seiki NL 1500 SY Turning Center, 5 Axis, Milling Capability, Sub Spindle, 6000 RPM Both Spindles, 6" Chuck Both Spindles, XYZ = 14"x 4" x 20.2", Chip Blaster 1000 PSI Coolant System, IEMCA Bar Feeder, Tool Probe, 2010
- 1 ea. Mori Seiki NL 2500/500 SY Turning Center, 5 Axis, Milling Capability, Sub Spindle, 10" 4000 RPM Main Spindle, 6" 6000 RPM Sub Spindle, XYZ = 16.9 x 4" x 27.7", Chip Blaster 1000 PSI Coolant System, Tool Probe, 2010
- 1 ea. Mori Seiki NL 2000 Y Turning Center with Y Axis, Milling and Tailstock, 5000 RPM, Main Spindle, 8" Chuck, XYZ = 14" x 4"x 20", Tool Probe, 2015
- 1 ea. Mori Seiki NLX 2500/700 Turning Center, 4000 RPM Spindle, 10" Chuck, XZ = 18.1" x 27.7", Tool Probe

SAWING:

- 1 ea. Cosen 400 NC 16" Capacity, 2008

MANUAL TURNING:

1 ea. 15" Clausing Golchester Gap Bed Engine Lathe, 20" Swing, 48" Centers

MISCELLANEOUS:

- 1 ea. 14" Everett Abrasive Cut Off Saw
- 6 ea. Drill Presses
- 1 ea. Drill Grinder
- 1 ea. 6" Wet/Dry Belt Sander
- 1 ea. Lapmaster 24" Lapping Machine
- 1 ea. 20 Ton Hydraulic Press
- 2 ea. Arbor Presses
- 1 ea. Sunnen MBB-1660 Honing Machine & Accessories
- 1 ea. Accutapper Tapping Machine
- 2 ea. Miller Welding Machines
- 3 ea. Vibratory Deburring Tumblers
- 1 ea. Automatic Parts Washer
- 1 ea. Clark Fork Lift
- 1 ea. Isuzu Cab Over Delivery Truck with 16' Enclosed Bed